

## ABSTRACT OF THE DISCLOSURE

Relating to a method of manufacturing a liquid crystal display device, minimizing liquid crystal material loss and use of cleaning solvent, and providing a liquid crystal display device in which a seal pattern having few gap inconsistencies  
5 are taken as a objective. Liquid crystal material wraparound can be prevented by forming a seal stopper portion outside a peripheral seal portion, and in addition, by increasing the degree of symmetry of the seal pattern and by forming a damming portion between injection ports, gap inconsistencies within the liquid crystal display device can be reduced.

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